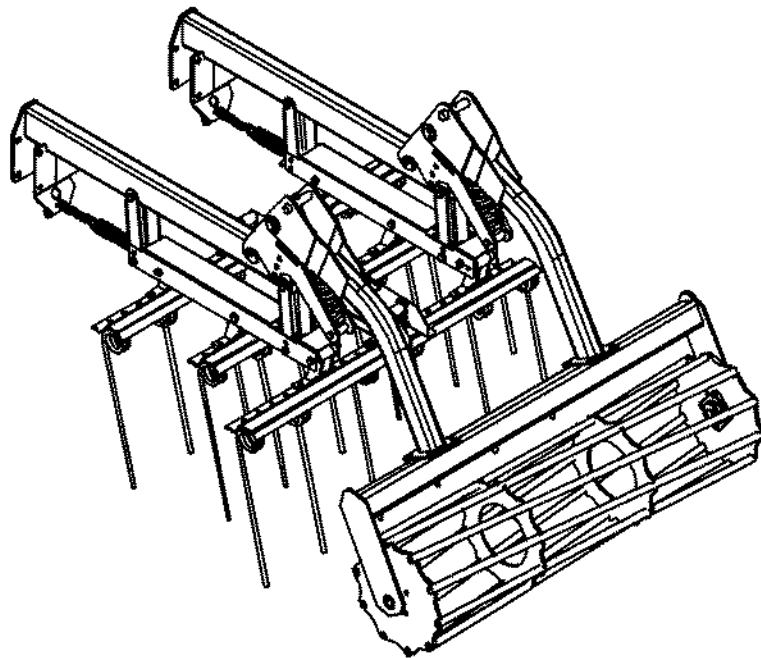




PARTS MANUAL



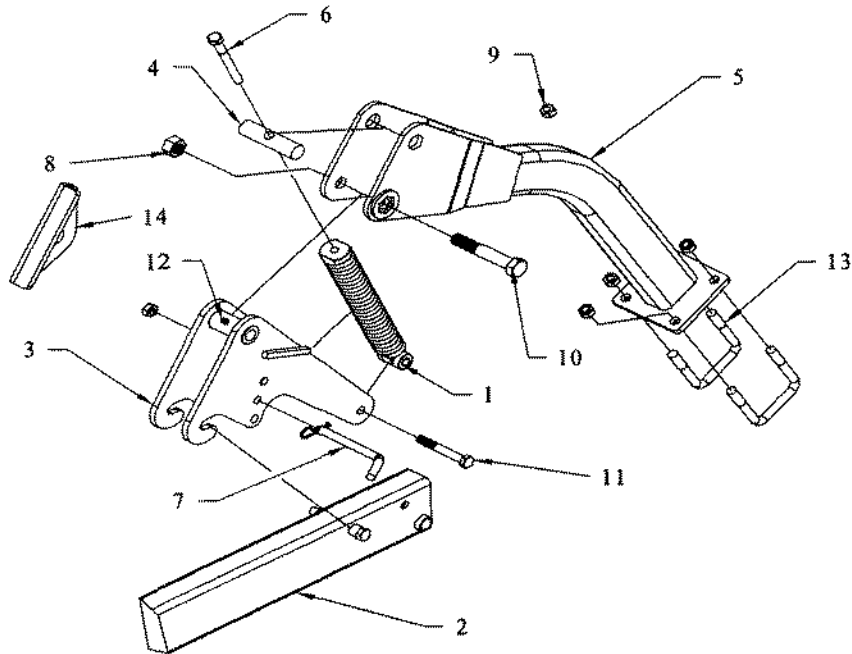
COIL TINE HARROW WITH BASKET

Printed in USA (74267) 3/06

WIL-RICH LLC

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WAHPETON, ND 58074
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BASKET ARM ASSEMBLY



Item	Qty	Part	Description
1	1	11540	SPRING PLUG ASSY
2	1	233635	HARROW BASKET MOUNT ARM
3	1	233661	BASKET PIVOT MOUNT
4	1	233662	SPRING PIVOT (ZINC)
5	1	233829	BASKET MOUNT
6	1	234810	THREADED BOLT 1/2-4-1/2 NC
7	1	234811	1/2X4 BENT PIN W/HAIRPIN
8	1	88356	NUT 2POSLK 3/4-10NC 5Z
9	5	88363	NUT 2POSLK 1/2-13NC 5Z
10	1	88421	BLT HEX 3/4-10NCX4-1/2 5Z
11	1	88507	BLT HEX 1/2-13NCX3-1/2 5Z
12	1	88550	FTG GRS 1/4-28 3038-B
13	2	89267	BLT-U 1/2-13NCX3X4 Z
14	1	235810	PIVOT STOP

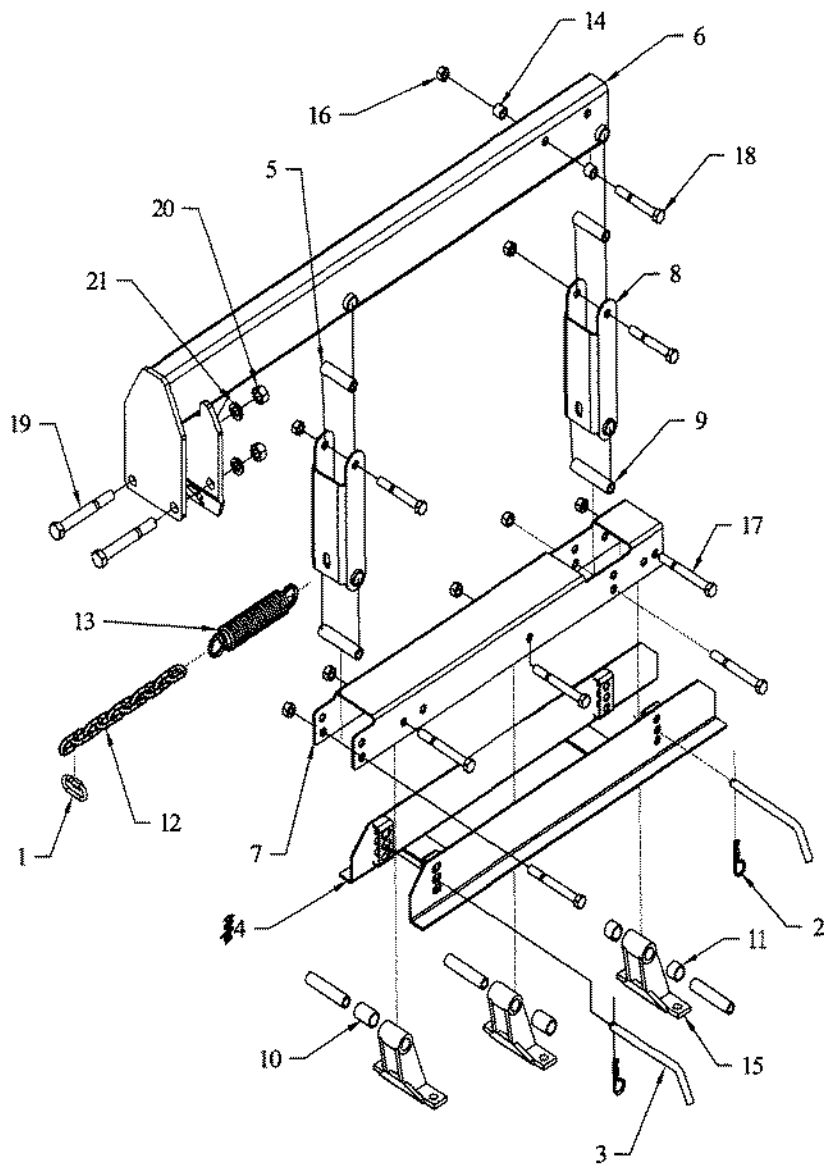
USE ON OUTER TIP IN WING UNITS

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BASKET HARROW PARTS MANUAL 74267 3/06

PAGE 1

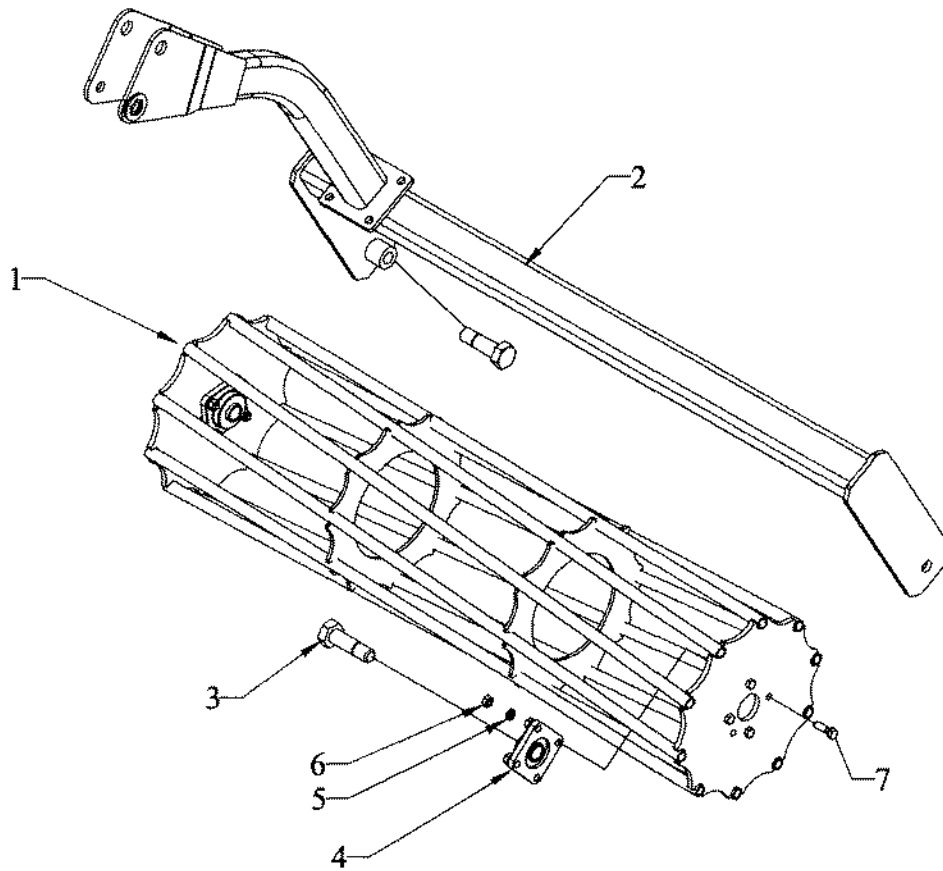
HARROW MOUNTING ARM ASSEMBLY



Item	Qty	Part	Description
1	1	223890	QUICK LINK 1/4"
2	2	23039	PIN-HAIR .14 X 2.69 ZP
3	2	233515	1/2 X 6-1/2 BENT PIN (ZP)
4	1	233516	ANGLE ADJUST
5	2	233608	PIVOT TUBE (ZINC)
6	1	233635	HARROW BASKET MOUNT ARM
7	1	233636	HARROW HANGER BAR
8	2	233637	HARROW HANGER
9	5	233645	PIVOT TUBE (ZINC)
10	2	233668	BUSHING (ZINC)
11	2	233669	BUSHING (ZINC)
12	1	234817	PULL CHAIN
13	1	46398	SPRING 8" LONG
14	2	51220	BUSHING
15	3	68578	PIVOT BRACKET - GRAY
16	8	88363	NUT 2POSLK 1/2-13NC 5Z
17	5	88382	BLT HEX 1/2-13NCX4-1/2 5Z
18	3	88543	BLT HEX 1/2-13NCX3-3/4 5Z
19	2	88395	BLT HEX 5/8-11NCX5 5Z
20	2	88126	NUT HEX 5/8-11NC 5Z
21	2	88129	WSHR HLK 5/8ID(11/16ACT) Z

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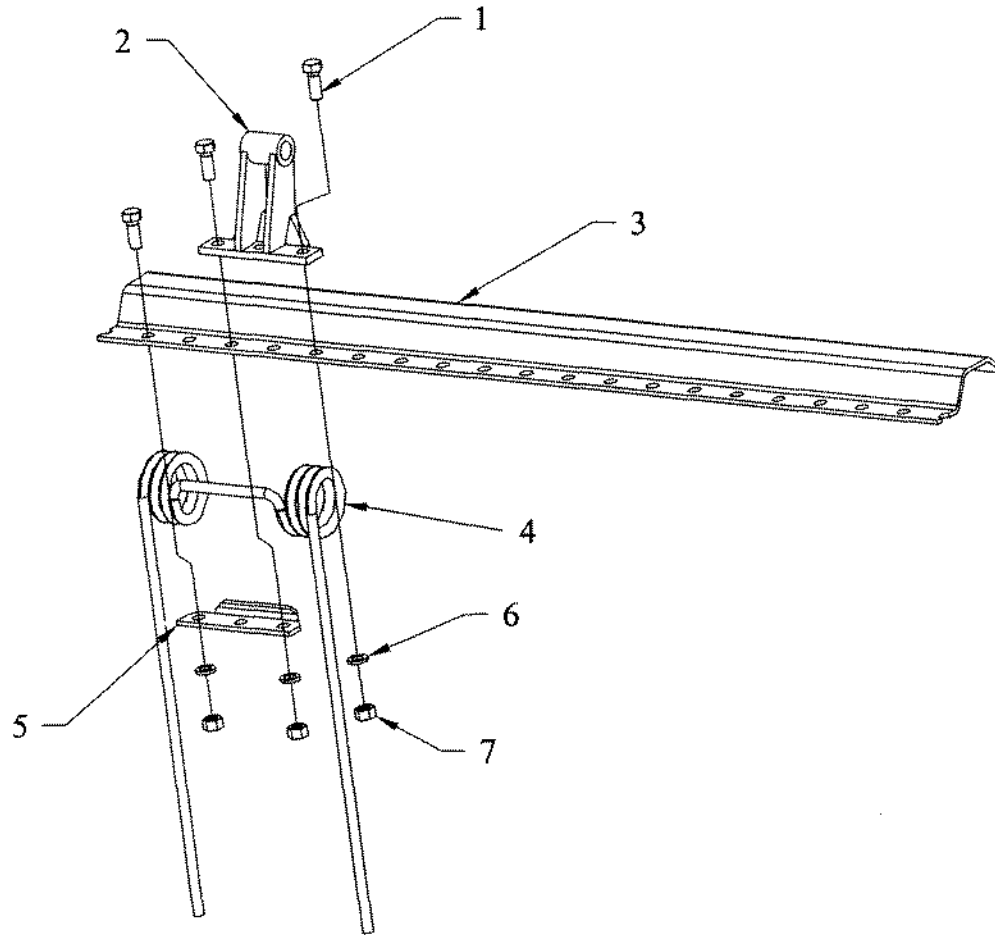
BASKET MOUNT AND BASKET ASSEMBLIES



Item	Qty	Part	Description
1	1	233649	6FT HARROW BASKET <i>13" DIA</i>
1	1	233776	7-1/2 FT HARROW BASKET
1	1	233896	4-1/2 FT HARROW BASKET
2	1	234085	4-1/2FT BASKET MOUNT
2	1	234090	7-1/2 FT BASKET MOUNT
2	1	234093	6FT BASKET MOUNT
3	2	237506	1NCX3-1/2 HEX HEAD BOLT
4	2	69623	FLNG BEARING 1"IDX2-3/4 4HLE PTRN
5	8	88269	WSHR HLK 7/16ID(1/2ACT) Z
6	8	88270	NUT HEX 7/16-14NC 5Z
7	8	88392	BLT HEX 7/16-14NCX1-1/2 5Z

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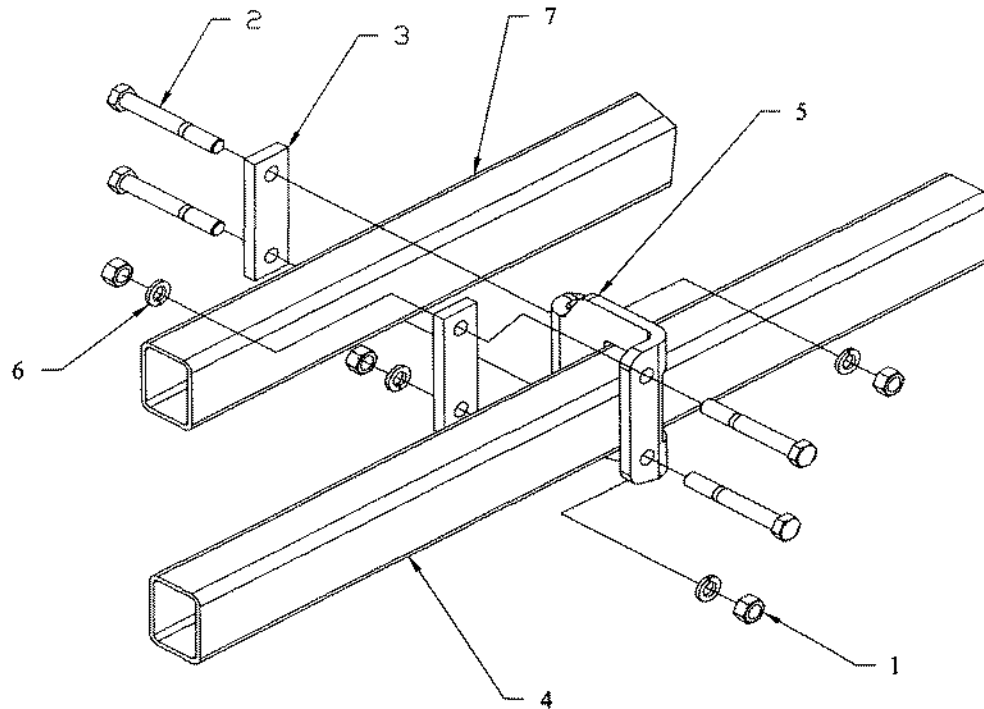
HARROW SECTION BARS AND HARROW



Item	Qty	Part	Description
1		88554	BLT HEX 1/2-13NCX1-1/4 5Z
2		68578	PIVOT BRACKET - GRAY
3	1	67883	4-1/2FT SECTION BAR - GRAY
3	1	67884	6FT SECTION BAR - GRAY
3	1	67885	7-1/2FT SECTION BAR - GRAY
4		67886	7/16X18X9 HARROW SPRING - GRAY
5		67062	TINE CLAMP
6		88303	WSHR HLK 1/2ID(9/16ACT) Z
7		88104	NUT HEX 1/2-13NC 5Z

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REAR TUBES AND MOUNTING BRACKETS



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Item	Qty	Part	Description
1		88110	NUT HEX 3/4-10NC 5Z
2		88579	BLT HEX 3/4-10NCX5-1/2 5Z
3		234097	FLAT BACK
4		234862	11FT 8IN WING REAR BAR
4		234863	16FT MAIN FRAME REAR BAR
4		234864	5FT OUTER WING REAR BAR
4		234865	13FT MAIN FRAME REAR BAR
4		234866	11FT MAIN FRAME REAR BAR
4		234867	9FT 4IN WING REAR BAR
4		234868	7FT WING REAR BAR
4		234869	3FT OUTER WING REAR BAR
4		234870	7FT OUTER WING REAR BAR
5		233585	REAR TUBE BRACKET
6		88130	WSHR HLK 3/4ID(13/16ACT) Z
7			REAR CULTIVATOR TUBES